

# Handy Specifications for Previously Unpainted Surfaces

## ONE-PART PRODUCTS

This preparation scheme provides a good level of protection

STAGE	PRODUCT	GRP & EPOXY	ALUMINIUM	WOOD	STEEL	LEAD	WORK TIME*	OVERCOATING TIME**
CLEAN	Suitable liquid detergent	YES	YES	∅	YES	YES	1	
ABRADE		180-220 grade	Mechanically	80-100 grade	Mechanically	Mechanically	2-4	
OPTIONAL SEALING	Everdure	∅	∅	2-4	∅	∅	1	See product label
FILLER	Epoxy Filler*** (if needed)	YES	∅	YES	∅	∅	45	See product label
SURFACE PRIMER	Etch Primer	∅	1	∅	∅	1	1	3
PRIMER	Primocon****	∅	1	1	1	1		See product label
PRIMER	Primocon****	1	4	2	4	4	1	See product label
ANTIFOULING	International Antifouling	2-3	2-3	2-3	2-3	2-3	1	See product label
<b>TOTAL PROJECT TIME:</b>							<b>2 WEEKENDS</b>	

\* Average time to apply one coat to average sized boat of 8m/25 feet.

\*\* Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 23°C.

\*\*\* Refer to page 47 for further details.

\*\*\*\* If preferred 4 coats of Yacht Primer may be used in place of 3 coats of Primocon.

Please consult product data sheets (available from International) for overcoating times at different temperatures.

KEY: No. of coats Minutes Hours Do not use for this purpose

## TWO-PART PRODUCTS

This preparation scheme provides the maximum level of protection available

STAGE	PRODUCT	GRP & EPOXY	ALUMINIUM	WOOD	IRON/ STEEL	LEAD	WORK TIME*	OVERCOATING TIME**
CLEAN	Suitable liquid detergent	YES	YES	∅	YES	YES	1	
ABRADE		180 grade	Mechanically	80-280 grade	Mechanically	Mechanically	2-4	
OPTIONAL SEALER	Everdure	∅	∅	2-4	∅	∅	1-2	16
SURFACE PRIMER	Etch Primer	∅	∅	∅	∅	1	1	See product label
PRIMER	Interprotect®	∅	1	∅	1	1	1	3
FILLER	Epoxy Filler*** (if needed)	YES	YES	YES	YES	YES		See product label
PRIMER	Interprotect®	5	4	3-4	4	4	1	See product label
ANTIFOULING	International Antifouling	2-3	2-3	2-3	2-3	2-3	1	See product label
<b>TOTAL PROJECT TIME:</b>							<b>2 WEEKENDS</b>	

\* Average time to apply one coat to average sized boat of 8m/25 feet.

\*\* Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 23°C.

\*\*\* Refer to page 47 for further details.

Please consult product data sheets (available from International) for overcoating times at different temperatures.

KEY: No. of coats Minutes Hours Do not use for this purpose