

Handy Specifications for Previously Unpainted Surfaces

ONE-PART PAINT SYSTEMS

This preparation scheme provides a good level of protection

STAGE	PRODUCT	GRP & EPOXY	ALUMINIUM	WOOD	STEEL	WORK TIME*	OVERCOATING TIME**
CLEAN	Suitable liquid detergent	YES	YES	Ø	YES	45	
ABRADE		180–220 grade	150–220 grade	80–180 then 280 grade	Mechanically	1–2	
OPTIONAL SEAL	Everdure	Ø	Ø	2–4	Ø	1–2	See product label
FILLER	Epoxy Filler*** (if required)	YES	NO	YES	NO	2–4	See product label
SURFACE PRIMER	Eich primer	Ø	1	Ø	Ø	30	See product label
PRE PRIMER	Yacht Primer	Ø	Ø	1 Thinned 10–15%	Ø	2	4
PRIMER	Yacht Primer	1–2 ****	3–4	3–4	3–4	1	See product label
UNDERCOAT	Petecote Undercoat	1–2	1–2	1–2	1–2	1	16
TOPCOAT	Brightside	2–3	2–3	2–3	2–3	2	12
TOTAL PROJECT TIME:						3 WEEKENDS	

* Average time to apply one coat to average sized boat of 8m/25 feet.
 ** Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 23°C.
 *** Please consult product data sheets (available from International) for overcoating times at different temperatures.
 **** Data sheets may also be viewed via our website yachtpaint.com.
 ***** Refer to page 47 for choice of filler.
 ***** On old aged GRP up to two coats of primer are recommended to seal the surface.

KEY: No. of coats Minutes Hours Do not use for this purpose

TWO-PART PAINT SYSTEMS

This preparation scheme provides the maximum level of protection available

STAGE	PRODUCT	GRP & EPOXY	ALUMINIUM	WOOD	STEEL	WORK TIME*	OVERCOATING TIME**
CLEAN	Suitable liquid detergent	YES	YES	Ø	YES	1	
ABRADE		180–220 grade	Mechanically	80–180 then 280 grade	Mechanically	2–4	
OPTIONAL SEAL	Everdure	Ø	Ø	1	Ø		See product label
FILLER	Epoxy Filler***	YES	Ø	YES	Ø	1	See product label
PRIMER	Interprotect®	Ø	1	1	1	1	3
FILLER	Epoxy Filler***	YES	YES	YES	YES		
PRIMER	Interprotect®	3	3	3	3	1	3
UNDERCOAT	Perfection Undercoat	1–2	1–2	1–2	1–2	1	10
TOPCOAT	Perfection	1–2	1–2	1–2	1–2	2	16
TOTAL PROJECT TIME:						2 WEEKENDS	

* Average time to apply one coat to average sized boat of 8m/25 feet.
 ** Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 23°C.
 *** Please consult product data sheets (available from International) for overcoating times at different temperatures.
 **** Data sheets may also be viewed via our website yachtpaint.com.
 ***** Refer to page 47 for choice of filler.

KEY: No. of coats Minutes Hours Do not use for this purpose