

Jet Speed®

Fast Dry Varnish for Quick Overcoating

An exceptionally quick drying varnish intended for use when fast buildup coats are necessary. Under most weather conditions, two coats can be applied in one day. This is especially useful for early spring and late fall varnishing and whenever speed of dry is an important consideration. Jet Speed is not recommended as an exterior finish and should be overcoated with a varnish that contains ultra-violet filters such as Compass Clear, Schooner® or Schooner® Gold.



Varnish Hints and Tips

- Varnishing is best achieved on warm, dry mornings, cold weather retards drying. High humidity or moisture will spoil the gloss.
- Test the finish on a spare piece of wood before applying to the boat.
- Avoid using varnish direct from the can, this will cause the varnish to age prematurely and may introduce contamination into the can. Pour the amount of varnish that you expect to use at any one time, into a separate container.
- Do not use varnish that has been open for a long time as it may have picked up dust.
- Never leave bare wood exposed too long, as it will absorb moisture from the atmosphere.
- Do not varnish in direct sunlight.
- Apply varnish in thin coats as it takes less work to put on additional coats of varnish than to sand out runs and sags from applying too much varnish.

PRODUCT DATA

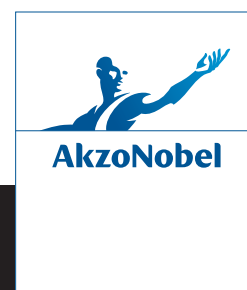
- **Product code:**
100
- **Coverage:**
500 sq.ft. per gallon (12m² per liter)
per coat brush applied.
- **Application method:**
Brush, roller or spray
- **Application temperature:**
50°F (10°C) and above
- **Dry times at 77°F (25°C):**
Touch dry – 2 hours;
Dry to sand – 12 hours
- **Coats required:**
Interior Surfaces Bare Wood 5-7 coats;
Exterior Surfaces: Bare Wood 2-4 coats;
Finish exterior surfaces with 2-4 coats of
a varnish that contains a UV Filter
- **VOC:**
Less than 442 grams/liter (3.69 lbs./gal.)
- **Available pack sizes:**
1 US Pint, 1 US Quart
- **Case pack:**
6 per case

COMPATIBILITY

Jet Speed can be applied over bare wood, Interprime Wood Sealer, Clear Wood Sealer, Interstain Paste Wood Filler Stain, existing one-part varnishes and Perfection Plus. Jet Speed can be applied directly to oily woods, such as Teak. Do not apply two-part products such as Perfection Plus over Jet Speed varnish.

ASSOCIATED PRODUCTS

Product & Code	Description
Brushing Liquid 333	Thinner for brushing
Special Thinner 216	Thinner for spray or cold weather application
Schooner® 96	Exterior finish for bare wood
Schooner® Gold YVA500	Exterior finish for bare wood
Compass Clear YVA502	Exterior finish for bare wood



RECOMMENDED APPLICATION SYSTEMS

GENERAL DIRECTIONS

PREPARATION

Surface must always be clean, dry and properly prepared prior to varnishing. All sanded surfaces must be wiped clean to remove sanding residue and other contaminants.

Bare wood:

Sand entire surface thoroughly smooth with 80-grit production paper; wipe clean. To enhance the appearance of the wood and to fill porous, open grain, apply Interstain Paste Wood Filler Stain according to label directions and allow the surface to dry overnight. Apply a sealer coat of varnish reduced 10% with Brushing Liquid 333. Apply additional coats of full bodied varnish until a satisfactory finish is obtained. Sand between each coat and wipe clean.

Previously varnished:

- **In good condition:** Sand the old finish thoroughly with 120-150 grit production paper, being sure not to sand through the paste wood filler stain. Wipe clean and finish with at least 2 coats of varnish. Sand between each coat with 220-grit production sandpaper and wipe clean with Brushing Liquid 333.
- **In poor condition:** When surface is badly checked or peeling, remove finish to bare wood with Interstrip®. Follow directions for varnishing bare wood.

APPLICATION

After sealer coat, apply 4-6 coats of full-bodied varnish until a satisfactory finish is obtained. Sand the surface lightly between each coat with 220-320 grit sandpaper. Remove sanding dust by wiping clean with a rag that has been dampened with Brushing Liquid 333.

Note: Jet Speed is dark in the can, yet clear on application, allowing the natural color of the wood to show through.

DRYING AND OVERCOATING TIMES

	Touch dry (min)	Overcoating time* (max)
59°F (15°C)	3 hours	6 hours
73°F (23°C)	2 hours	5 hours
95°F (35°C)	1 hour	4 hours

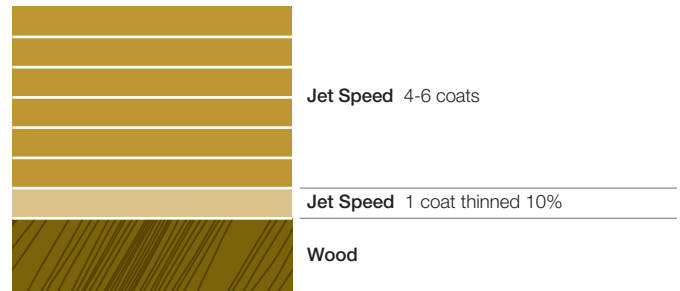
* Jet Speed must be sanded prior to overcoating

DISCLAIMER

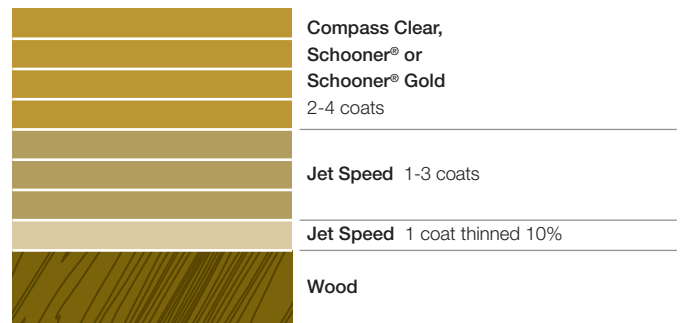
The information given in this sheet is not intended to be exhaustive. Any person using this product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous development. Please refer to your local representative or www.yachtpaint.com for further information.

TYPICAL SCHEMES

Interior Bare Wood Scheme:



Exterior Bare Wood Scheme:



For technical assistance please contact the Interlux Technical Service Department at 1-800-468-7589 or visit yachtpaint.com for additional product information.

International Paint LLC

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