

# No Sand System

## APPLICATION PROCEDURE FOR NEW OR PREVIOUSLY UNPAINTED FIBERGLASS HULLS



Ensure you are using the proper personal protective equipment (PPE).



1. **Wipe down dust and residue on hull** with dry rags on entire surface being painted.



2. **Mask off waterline and other areas** with 3M™ blue masking tape.



3. **Apply Fiberglass Surface Prep YMA601 with 3/8" nap roller** on entire surface to be dewaxed. Work in 10x10 foot areas, in order to ensure product is removed before drying.



4. **Scrub with Fiberglass Surface Prep YMA601 with a 3M™ Doodlebug™ and a maroon or brown Scotch-Brite™ abrasive pad.** Ensure that all areas have been thoroughly scrubbed with the Doodlebug™ and pad. **Near waterline or hard to reach areas, use extra care to thoroughly scrub these areas.**



5. Use wet rags OR spray down with a fresh water hose. **Wipe off all trace of Fiberglass Surface Prep YMA601.** Ensure that rags are changed frequently and not reused.



6. **Verify that all wax was removed from the surface** by using a spray bottle of water and checking for water beading. Repeat steps 4-7 if any areas have been found to bead up again.



7. **Using a 1/8" foam or 1/4" mohair solvent resistant roller,** apply one thin continuous coat of Fiberglass No Sand Primer, apply in one direction only without recoating. Only one coat of Fiberglass No Sand Primer is required.



8. **Antifouling overcoat times will vary due to wide variations in temperature and humidity.**

The only safe method to determine when the Fiberglass No Sand Primer is *'Ready-to-Overcoat'* is to check the paint film using the *'Thumb Print'* test. If the primer feels tacky and you can leave a thumbprint in the paint film without getting any paint on your thumb, the Fiberglass No Sand Primer is *'Ready-to-Overcoat'*. Test the paint film in the area you started applying the primer no later than 30 minutes after starting the application. Continue testing every 15 minutes using the *'Thumb Print'* Test until reaching the *'Ready-to-Overcoat'* stage. Immediately, begin to apply the Interlux® antifouling paint once the primer has reached the *'Ready-to-Overcoat'* stage.



9. **Using a 3/8" nap roller apply the 1st coat of Interlux Antifouling onto areas that have been covered with the Fiberglass No Sand Primer. Ensure that the first coat of Interlux Antifouling is applied while Fiberglass No Sand Primer is still thumbprint tacky.**



10. **Allow the 1st coat of Interlux Antifouling to dry as per instructions listed on product label before overcoating.**



11. **Apply a 2nd coat of Interlux Antifouling with a 3/8" Nap Roller.**

### Product Compatibility:

Fiberglass No Sand Primer (YPA200) is compatible with most Interlux Antifouling. Do not use Fiberglass No Sand Primer (YPA200) with Micron® 66®, VC®17m, VC®17m Extra or VC® Offshore.