

Pre-Kote

Primer for Brightside®, Premium Yacht Enamel and other 1-part finishes

Pre-Kote is a unique V.O.C. compliant, single package, undercoater for use with Brightside®, Premium Yacht Enamel or any one-part topside finish. Microspheres are used to give Pre-Kote superior build and hide while improving flow and sandability. Pre-Kote is recommended anywhere above the true waterline where a coating is needed to provide a smooth, fair surface for overcoating with a topside finish. Pre-Kote is available in both White (4279) and Gray (4280). The use of Pre-Kote Gray 4280 is recommended for use under dark colors. White (4279) and Gray (4280) may be blended for use under intermediate colors.

COMPATIBILITY

Brightside, Premium Yacht Enamel, Interdeck, Bilgekote and any single part finish. Do not use Perfection or any two-part catalyzed product over Pre-Kote.

ASSOCIATED PRODUCTS

Product & Code	Description
Brushing Liquid 333	For thinning and clean up.
Special Thinner 216	For thinning and clean up.
Fiberglass Solvent Wash 202	For cleaning epoxy and fiberglass surfaces.
Fiberglass Surface Prep YMA601V	For cleaning epoxy and fiberglass surfaces.
Interprime Wood Sealer 1026	For sealing bare plywood.
Watertite YAV135	Epoxy Filler for filling and fairing.
InterProtect® 2000E/2001E	For priming metal or fiberglass (thin with Reducing Solvent 2316N).
Finishes	Brightside, Premium Yacht Enamel, Interdeck, Bilgekote and any 1-part finish.



PRODUCT DATA

- **Product code and color:**
4279 White, 4280 Gray
- **Coverage:** 400 sq.ft./gal.
9.8m²/liter) per coat brush applied
- **Surfaces:** Fiberglass, Wood and Properly Primed Epoxy and Metals
- **Dry times at 77°F (25°C):**
Touch Dry – 2 Hours,
Dry to Overcoat – 8 Hours
- **Application:** Brush, Roller or Spray
- **Application Temperature:**
50°F (10°C) to 95°F (35°C)
- **Coats Required:** 1-2 coats
- **VOC:** 2.7 lbs/gal (323 grams/liter) as supplied



RECOMMENDED APPLICATION SYSTEMS

GENERAL DIRECTIONS

PREPARATION

Pre-Kote is designed to provide a coating which will fill small blemishes and surface imperfections and to provide a uniform surface and color background prior to application of finishes. It is not necessary to leave a thick film of undercoater and should be sanded to a thin, translucent surface prior to overcoating. Sand between coats of Pre-Kote with 120 grit sandpaper. Final sanding prior to application of finish paint should be with 220 grit sandpaper.

Previously painted surfaces:

- **In good condition:** Sand old surface well with 120 grit paper, then wipe clean with Brushing Liquid 333 or Special Thinner 216. Apply necessary number of coats to obtain a smooth uniform surface. Allow appropriate dry time between coats. Sand between coats of Pre-Kote with 120 grit paper and wipe clean with Brushing Liquid 333 or Special Thinner 216.
- **In poor condition:** Completely remove all old paint using Interstrip 299E, then proceed with application system for the bare substrate as described below.

Bare fiberglass:

Solvent wipe bare fiberglass with Interlux Fiberglass Solvent Wash 202 or scrub using Fiberglass Surface Prep YMA601V to remove mold release agents, dirt, grease, etc. Sand thoroughly with 80 grit sandpaper. Remove sanding residue with Fiberglass Solvent Wash 202.

Bare wood:

Sand bare wood with 80 grit sandpaper. Remove sanding residue with Brushing Liquid 333 or Special Thinner 216. If the wood is plywood, apply Interlux Wood Sealer Clear 1026 before applying Pre-Kote. If the wood is solid mahogany, apply Pre-Kote directly to wood. On bare wood, thin the first coat of Pre-Kote 10-15% with Brushing Liquid 333 or Special Thinner 216.

Aluminum:

Apply one coat of InterProtect 2000E which has been thinned 15-20% with Reducing Solvent 2316N, then apply 1-2 coats of Pre-Kote.

Steel:

Apply one coat of InterProtect 2000E which has been thinned 15-20% with Reducing Solvent 2316N, then apply 1-2 coats of Pre-Kote.

Epoxy:

Wash with soap & water or scrub with YMA601V to remove the amine blush. Sand epoxy with 80 grit sand paper. Remove sanding residue with Fiberglass Solvent Wash 202.

APPLICATION

Apply one or two coats of Pre-Kote, depending on the condition of the surface, sanding between coats with 120 grit sandpaper until translucent and with 220 grit sandpaper between Pre-Kote and finish.

HINTS

- Large surface imperfections should be filled prior to application of undercoater with the proper fairing compound. Use either Interlux Surfacing Putty 257 or Watertite Epoxy Filler YAV135.
- It is always good painting practice to apply the finish enamel soon after sanding to avoid surface contamination.

DRYING AND OVERCOATING TIMES

	Touch dry	Overcoating Time (Min)	Overcoating Time (Max)
50°F (10°C)	3 hours	12 hours	N/A
73°F (23°C)	2 hours	8 hours	N/A
95°F (35°C)	1 hour	6 hours	N/A

For technical assistance please contact the Interlux Technical Service Department at 1-800-468-7589 or visit yachtpaint.com for additional product information.

DISCLAIMER

The information given in this sheet is not intended to be exhaustive. Any person using this product without first making further enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous development. Please refer to your local representative or www.yachtpaint.com for further information.

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