

The Ultimate No Sand System

APPLICATION PROCEDURE FOR NEW OR PREVIOUSLY UNPAINTED FIBERGLASS HULLS



Ensure you are using the proper personal protective equipment (PPE).



1. Wipe down dust and residue on hull with dry rags on entire surface being painted.



2. Mask off waterline and other areas with 3M™ blue masking tape.



3. Apply Fiberglass Surface Prep YMA601 with 3/8" nap roller on entire surface to be dewaxed. Work in 10x10 foot areas, in order to ensure product is removed before drying.



4. Scrub with Fiberglass Surface Prep YMA601 with a 3M™ Doodlebug™ and a maroon or brown Scotch-Brite™ abrasive pad. Ensure that all areas have been thoroughly scrubbed with the Doodlebug™ and pad. Near waterline or hard to reach areas, use extra care to thoroughly scrub these areas.



5. Use wet rags OR spray down with a fresh water hose. Wipe off all trace of Fiberglass Surface Prep YMA601. Ensure that rags are changed frequently and not reused.



6. Verify that all wax was removed from the surface by using a spray bottle of water and checking for water beading. Repeat steps 4-7 if any areas have been found to bead up again.



7. Mix the appropriate volume of InterProtect® 2000E. Always mix using the ratio of 3 parts base (2000E) with 1 part reactor (2001E). Mix by hand, paint shaker or with mixer drill attachment until products is thoroughly mixed.



8. Allow InterProtect 2000E to induct (remain stationary) for 20 mins prior to application. Pour InterProtect 2000E into paint tray AFTER product inducts in can for 20 mins.



9. Using a 3/8" nap roller, apply 1 coat of the reacted InterProtect 2000E, ensuring that all areas have been covered with the primer. Apply one full heavy coat, so you cannot see the gelcoat.



10. Using a 3/8" nap roller apply the 1st coat of Interlux® Antifouling onto areas that have been covered with the InterProtect 2000E. Ensure that the first coat of Interlux Antifouling is applied while InterProtect 2000E is still thumbprint tacky.



11. Allow the 1st coat of Interlux Antifouling to dry as per instructions listed on product label before overcoating.



12. Apply a 2nd coat of Interlux Antifouling with a 3/8" Nap Roller.