

UNDERWATER ANTIFOULING SYSTEM FOR:

VOLVO PENTA OCEAN SERIES XDP COMPOSITE STERN DRIVES

Volvo Penta, new Ocean Series XDP stern drives are constructed using composite materials. These units require a simple and easy application system to ensure proper antifouling protection and adhesion. Please follow the instructions listed below for optimal results.

Step 1

Wash the stern drive with Interlux® 202 Solvent Wash using the “two rag method” to remove dirt, grime, oil and other contaminants. Dry the stern drive with clean dry rags.

Step 2

Apply one thin coat of Interlux No Sand Primer YPA200 as per instructions on the label.

Note:

When overcoating with Interlux Trilux® Prop & Drive aerosol or Trilux® 33™, dry times of No Sand Primer YPA200 will differ due to wide variations in temperature and humidity. The best method to determine when the Fiberglass No Sand Primer is ready-to-overcoat is to check the paint film using the “Thumb Print” test. If the primer feels tacky and you can leave a thumb print in the paint film without getting any paint on your thumb, the Fiberglass No Sand Primer is ready for overcoating. Test the paint film in the area where you started applying the primer 30 minutes after starting the application. Continue testing every 15 minutes using the “Thumb Print” test until reaching the ready-to-overcoat stage. Immediately, begin to apply the Trilux Prop & Drive or Trilux 33 once the primer has reached the ready-to-overcoat stage.

Step 3

Use Trilux Prop & Drive aerosol when an aerosol application is desired or Trilux 33 when a brush application is preferred. Before applying Trilux Prop & Drive aerosol, shake can, listen for mixing ball & continue shaking vigorously for at least 2 minutes. It is best to shake the can in an up and down motion. For maximum antifouling benefits when using Trilux 33, apply 2-3 coats of paint. When using Trilux Prop & Drive aerosol, use one can of aerosol per stern drive. Allow proper dry times between coats as per instruction on label of the can of Trilux Prop & Drive aerosol and Trilux 33.

If can of Trilux Prop & Drive aerosol is not shaken properly, clogging of the tip may result. When finished spraying, invert can and spray until the spray is clear and wipe off the nozzle to avoid clogging.

Be sure Trilux Prop & Drive and/or Trilux 33 is completely dry before immersion. See labels for launch times.

In Canada substitute Trilux® II for Trilux Prop & Drive and/or Trilux 33