

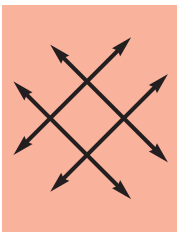
TESTING FOR COMPATIBILITY: To test if an existing topside paint product is compatible with our two-part polyurethane finish; tape a cloth soaked in Thinners No. 9 to the previously painted substrate for 24 hours. If the surface is softened, it is probably not compatible. In this instance only a one-part paint product should be applied.



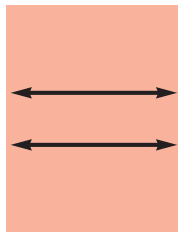
APPLYING THE FINISH

1 APPLYING BY BRUSH
Use the largest brush possible. Long flexible bristles are best for gloss paints. When applying by brush a good technique is the 'Union Jack' method. Paint is applied to the surface with a diagonal brushing action from the left and right (Step 1). This is then spread further with horizontal strokes (Step 2) before finally 'laying off' with light vertical strokes (Step 3). This results in any brush marks being able to flow out to give the best possible finish.

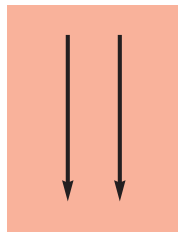
2 APPLYING WITH ROLLER AND BRUSH
Our products are formulated so that a great gloss finish can be obtained through application with a solvent resistant, high-density small cell size foam roller. This will minimise the formation of bubbles in the surface that can occur with mohair and large cell foam rollers. The paint applied will be thinner and so more coats may be required.
The roller is used to apply paint to the surface and the pad or brush is used to create a smooth surface by 'tipping off.' This works particularly well when two painter's work side by side.
Always test your choice of application method, to establish if it provides the finish you require.



Step 1



Step 2



Step 3

PAINTING THE BILGES

- 1 Clean thoroughly with Super Cleaner. (In the case of GRP you should decide if any anti-osmosis treatment is necessary. Please refer to the Anti-Osmosis section on pages 36–40 for further information).
- 2 If the bilges have been painted before, remove all old, flaky paint, and make sure the area to be painted is completely dry.
- 3 Remove all oil and grease from your bilges before painting and wash thoroughly with Super Cleaner.
- 4 Paint with two coats of Danboline. This is a highly durable finish that can withstand oils and chemicals, knocks and scrapes, and is equally effective for use in lockers and on bulkheads.

HINTS TO HELP YOU ACHIEVE A PERFECT RESULT EVERY TIME

PAINT FINISHES

- ✓ Ensure an even spread by holding the brush at 45° – this minimises brush marks.
- ✓ The best finish is achieved on large areas by two people, one to apply the paint, the other following immediately behind to lay off the finish.
- ✓ Clean or change brushes every 20 minutes or so.
- ✓ Always use lint-free cleaning cloths.
- ✓ Stir the can occasionally during the work.
- ✓ Dampen the ground with water before commencing painting to avoid any dust rising.
- ✓ Use a worn brush for the final coat, this will ensure less brush marks.
- ✓ Painting is best achieved on warm, dry mornings – cold weather retards drying and damp will spoil the gloss.
- ✓ Never apply direct from the can as this will introduce contamination.
- ✓ Always pour the amount of paint that you expect to use at any one time into a separate container.

| How much paint do I need? | – POWER | | | | | – SAIL | | | | |
|---------------------------|---------|------|------|------|------|--------|-----|------|------|------|
| | | | | | | | | | | |
| Overall Length (metres) | 6.1 | 7.6 | 9.1 | 10.7 | 12.2 | 6.1 | 7.6 | 9.1 | 10.7 | 12.2 |
| Overall Length (feet) | 20 | 25 | 30 | 35 | 40 | 20 | 25 | 30 | 35 | 40 |
| Beam (metres) | 1.5 | 2.5 | 3.5 | 4.0 | 4.5 | 2.0 | 2.4 | 3.5 | 3.7 | 4.0 |
| Freeboard Height (metres) | 1.0 | 1.25 | 1.25 | 1.5 | 1.5 | 0.75 | 1.0 | 1.25 | 1.25 | 1.5 |
| Litres Required* | 2.6 | 4.4 | 5.5 | 7.7 | 8.7 | 2.1 | 3.5 | 5.5 | 6.3 | 8.5 |

*Average amount, based on 2 coats.