

# Handy Specifications

## ONE-PART CONVENTIONAL PAINT SYSTEMS

This preparation scheme provides a good level of protection

STAGE	PRODUCT	GRP		ALUMINIUM		WOOD		STEEL		WORK TIME*	OVERCOATING TIME**	
CLEAN	Super Cleaner	YES		YES		YES		∅		45		
ABRADE		180-220 grade		∅		80-180 then 280 grade		Mechanically		1-2		
SURFACE PRIMER	Etch Primer	∅		1		∅		∅		30	See product label	
PRE PRIMER	Yacht Primer	∅		∅		1 Thinned 10-15%		∅		2	18	
PRIMER	Yacht Primer	∅		1		1		1		2	18	
FILLER	Watertite (if needed)	YES		YES		YES*		YES		2-4	See product label	
PRIMER	Yacht Primer	∅		3		3		3		2	18	
UNDERCOAT	Pre-Kote Undercoat	1-2		1-2		1-2		1-2		1	24	
TOPCOAT	Toplac®	Brightside®		1-2	2-3	1-2	2-3	1-2	2-3	2	16	16
<b>TOTAL PROJECT TIME:</b>										<b>3 WEEKENDS</b>		

\* Average time to apply one coat to average sized boat of 8m/25 feet.

\*\* Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 15°C.

♦ Watertite is not suitable for major filling or use as a caulking compound. Recommended for minor imperfections and hairline cracks.

Please consult product data sheets (available from International yachtpaint.com) for overcoating times at different temperatures.

Data sheets may also be viewed via our website yachtpaint.com.

KEY: No. of coats Minutes Hours Do not use for this purpose

## TWO-PART PREMIUM PAINT SYSTEMS

This preparation scheme provides the maximum level of protection available

STAGE	PRODUCT	GRP	ALUMINIUM	WOOD	STEEL	WORK TIME*	OVERCOATING TIME**
CLEAN	Super Cleaner	YES	YES	YES	∅	1	
ABRADE		180-220 grade	Mechanically	80-180 then 280 grade	Mechanically	2-4	
PRE PRIMER	UCP	∅	∅	1	∅	1	12
PRIMER	Interprotect®	∅	1	1	1	1	5
FILLER	Watertite Epoxy Filler (if required)	∅***	YES	YES*	YES		See product label
PRIMER	Interprotect®	∅	3	2	3	1	5
UNDERCOAT	Perfection® Undercoat	1-2	1-2	1-2	1-2	1	16
TOPCOAT	Perfection®	2-3	2-3	2-3	2-3	2	14
<b>TOTAL PROJECT TIME:</b>						<b>2 WEEKENDS</b>	

\* Average time to apply one coat to average sized boat of 8m/25 feet.

\*\* Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 15°C.

\*\*\* If filling small areas of GRP use Watertite Epoxy Filler. If filling larger areas use an epoxy filler and seal with coats of Interprotect®.

♦ Watertite is not suitable for major filling or use as a caulking compound. Recommended for minor imperfections and hairline cracks.

Please consult product data sheets (available from International yachtpaint.com) for overcoating times at different temperatures.

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KEY: No. of coats Minutes Hours Do not use for this purpose