

APPLYING ANTIFOULING PAINT TO BARE ALUMINUM HULLS

Aluminum is difficult to overcoat because it oxidizes instantly on contact with the atmosphere and aluminum oxide is very hard, sandpaper is made of aluminum oxide. The best method for getting coatings to adhere to aluminum is the following:

- 1 Decrease the surface with Fiberglass Solvent Wash 202 or Special Thinner 216.
- 2 Bring metal to a uniform bright finish by sandblasting with non-ferrous blast media such as clean silica sand or, if blasting is not possible, grind using a 36-grit wheel. Remove blast or cleaning residue with clean air or a broom.
- 3 Within one hour of blasting or sanding apply the first coat of InterProtect® 2000E/2001E. If more than one hour has passed, apply one thin coat of Viny-Lux Primewash 353/354 thinned 25% with Viny-Lux Solvent 355 prior to the application of InterProtect®.
- 4 Apply a total of 3 coats of InterProtect® 2000E/2001E Apply 4 coats over riveted and welded areas.*
- 5 Apply 2-3 coats of Trilux 33®.

**If overcoating times of InterProtect® 2000E cannot be followed use 5-6 coats of Primocon*

PAINTING OUTBOARDS & OUTDRIVE UNITS BELOW THE WATER

- 1 Clean thoroughly with Special Thinner 216. Sand the surface with 80-grit sandpaper or coarse emery cloth.
- 2 Prime bare spots with Viny-Lux Primewash 353/354.
- 3 Apply 2-3 coats of Primocon or Primocon Aerosol.
- 4 Apply Trilux® 33® or Trilux® Prop & Drive.

FAIRING AND PAINTING METAL KEEL AND CENTERBOARDS

lead, cast iron and steel

- 1 Decrease the surface with Fiberglass Solvent Wash 202 or Special Thinner 216.
- 2 Bring metal to a uniform bright finish by sandblasting with non-ferrous blast media such as clean silica sand or, if blasting is not possible, grind using a 36 grit wheel. Remove blast or sanding residue with clean air or a broom.
- 3 Within one hour of blasting or sanding apply the first coat of InterProtect® 2000E/2001E. If more than one hour has passed, apply one thin coat of Viny-Lux Primewash 353/354 thinned 25% with Viny-Lux Solvent 355 prior to the application of InterProtect®.
- 4 If fairing is necessary, fair surface using Watertite YAV135. Sand Fairing Compound until desired smoothness is reached.
- 5 Apply four additional coats of InterProtect® 2000E/2001E and follow with antifouling paint.

REFER TO THE HANDY SPECS ON PAGES 36-39
FOR OUR FULL ANTIFOULING SCHEMES

