

USING PASTE WOOD FILLER STAIN

Interlux® Interstain Paste Wood Filler and Stain fills the grain of the wood so that the number of coats of varnish can be reduced and it stains the wood to enhance its natural beauty.

- 1 Surface Preparation: Wood surface must be clean and dry. If bleaching has been necessary be sure to neutralize surface prior to application of any paint product.
- 2 Sand with 80-grit production sandpaper. Wipe with Brushing Liquid 333 to remove sanding residue.
- 3 Reduce stain with Brushing Liquid 333 to a consistency of heavy house paint. (NOTE: Excessive thinning will produce a stain only – not filling qualities).
- 4 Apply filler stain by brush, with the grain. After the stain appears to flatten (5-10 minutes), wipe across grain with burlap pad until surface appears uniform. Use cloth moistened with Brushing Liquid 333 to even out any streaking that may have developed.
- 5 When dry (4-6 hours), sand lightly to remove fuzz caused by grain swelling.
- 6 Apply 4-6 coats of varnish.

Note – Paste Wood Filler Stain is not available in Canada

APPLYING VARNISH TO EPIGLASS® EPOXY OR OTHER CLEAR EPOXY RESINS

- 1 After applying epoxy allow to cure for a minimum of 3-7 days. In cool temperatures allow 7 days clear epoxies to fully cure. Scrub Epiglass® Epoxy with a stiff brush using Interlux All-Purpose Boat Soap with Wax and water. Rinse with fresh water to remove soap residue. (SANDING WILL NOT REMOVE SURFACE CONTAMINATION).
- 2 Wet sand the surface using 120-150-grit wet-or-dry sand paper Remove sanding residue by wiping the surface with a rag that has been dampened with Fiberglass Solvent Wash 202. Wipe only small areas at a time and change rags frequently.
- 3 Sand in between coats with 220-320 grit wet-or-dry sandpaper. Apply 5-6 coats of Interlux® Perfection® Varnish YVA853, Schooner® 96, Goldspar® Clear 95 or Goldspar® Satin 60. Sand in between coats with 220-320 grit wet-or-dry sandpaper. Remove sanding residue with a cloth that has been dampened with the proper solvent.

For maximum longevity of your wood finish system, only use Interlux® Boatcare products when cleaning and maintaining your boat. Many household cleaners and some marine soaps, stain removers, teak cleaners and waxes will damage the topside finish.



Handy Specification

VARNISH SPECIFICATION RECOMMENDATIONS

STAGE	PRODUCT	PREVIOUSLY VARNISHED	BARE WOOD	OILY WOOD (TEAK, IROKO)		OVERCOATING TIME*	
				PREVIOUSLY VARNISHED	BARE WOOD		
SAND	Perfection® Schooner® Goldspar® Clear Goldspar® Satin Original	Ø	Ø	Ø	Ø	12 hours	
			80-180 grit	thinned 15-20%	80-120 grit		
PRE-TREATMENT	Jet Speed	Ø	Ø	Ø	Ø	4 hours	
			2-3	2-3	2-3		
VARNISH CHOICE	Follow one complete product scheme	Ø	Schooner®	3-4	3-4	4-6	12 hours
			Goldspar® Clear	3-4	3-4	4-6	12 hours
			Goldspar® Satin	3-4	3-4	4-6	12 hours
			Original	3-4	3-4	4-6	12 hours
			Original	3-4	3-4	4-6	12 hours
			Perfection	2-3	2-3	4-6	12 hours

* Minimum wait time between coats or between overcoating with the next step in the system, at a temperature of 73°F (23°C).

† Please consult product data sheets (available at yachtpaint.com) for overcoating times at different temperatures.

‡ Always avoid applying a two-part product onto a surface previously varnished with a one-part varnish.

Note: Interprime Wood Sealer 1026 can be used instead of a thinned coat of varnish.

KEY: ● No. of coats ● Hours Ø Do not use for this purpose