







Your best line of defense against gelcoat blistering

 EPIGLASS® HT9000 RESIN	 INTERPROTECT® 2000E	 INTERPROTECT® 3000/3001	 VC® TAR2	 WATERTITE	 INTERFILL 830/833
<ul style="list-style-type: none"> • Solventless epoxy used to seal the laminate and cloth • Use where Gelcoat has been removed or breached 	<ul style="list-style-type: none"> • Two-part epoxy water barrier with Micro-Plates® • For use in prevention of and repair of osmotic blistering • InterProtect 2000E is now available in 2 colors – gray and white 	<ul style="list-style-type: none"> • V.O.C compliant two part epoxy water barrier with Micro Plates • Can be used down to 32°F (0°C) 	<ul style="list-style-type: none"> • Two-part epoxy water barrier for use with VC®17m or VC®17m Extra, thin film antifouling paints 	<ul style="list-style-type: none"> • Filler for repairing blisters and damage • Can be applied to InterProtect 2000 without sanding 	<ul style="list-style-type: none"> • Great product for large filling and fairing jobs • Available in ½ gallon and 2 gallon containers

IF THE BOTTOM IS NEW OR UNPAINTED

- Clean the surface thoroughly with Fiberglass Solvent Wash 202 or Fiberglass Surface Prep YMA601.
- Remove all traces of antifouling, using Interstrip 299E. Inspect the hull for signs of damage or cracking and repair any defects with Epiglass® HT9000 resin and fill with Watertite Epoxy Filler/Interfill. In the event of more extensive damage being found, make sure that the water has not already entered the laminate.
- Sand the gelcoat thoroughly using 80-grit sandpaper, then remove the sanding residue using Fiberglass Solvent Wash 202.
- Mix three parts InterProtect® 2000E base to one part InterProtect® 2001E curing agent, by volume. Mix only what can be used in four to five hours. Apply coats of InterProtect® 2000E/2001E following the overcoating intervals in the chart below. Apply enough InterProtect® 2000E/2001E build a 10 mil Dry Film Thickness (D.F.T.) This usually takes 4-5 coats but the final film thickness is more important than the number of coats.
- Apply Interlux® antifouling paint following the overcoating intervals listed on page 27.

IF THE BOTTOM HAS BEEN PREVIOUSLY PAINTED, COMMENCE WITH STEP 2.

How much InterProtect® 2000E/2001E do I need?

It is the best to actually measure the wetted surface area of the hull. If this is difficult to do, a close approximation can be made by multiplying the length overall, times the beam, times 85% (L.O.A. x Beam x .85 = wetted surface area). Divide the wetted surface area by 60 for brush and roller applications and by 45 for spray application. The resulting number is the number of gallons that need to be applied to reach a 10 mil dry film thickness.